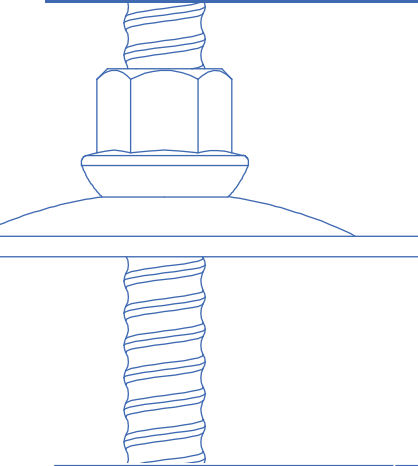
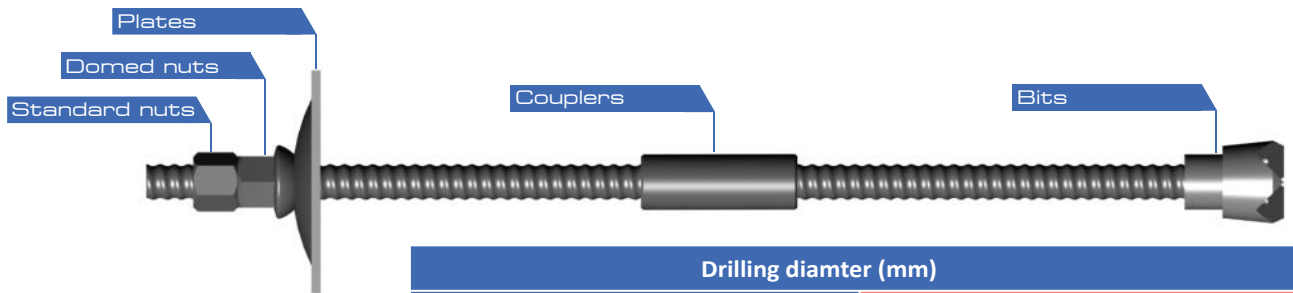
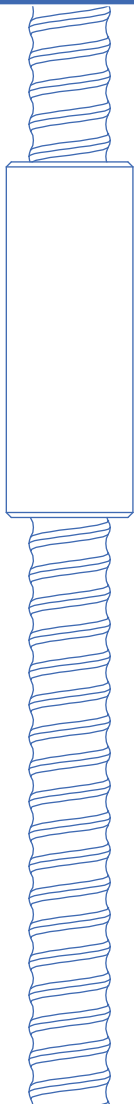
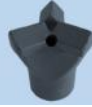





# SELF.DRILLING DATA SHEET



Technical Specs	RA32/24	RA32/20	RA32/15	RA38/16	RA51/29	RA76/60	RA76/53	UP TO RA139
Thread Type (mm)	R32 L	R32 L	R32 L	R38 L	R51 L	R76 L	R76 L	AVAILABLE ON REQUEST
Outer Diameter (mm)	32	32	32	38	51	76	76	
Inner Diameter (mm)	24	20	14	16	28	60	53	
Cross Section (mm <sup>2</sup> )	367	455	569	819	1220	1708	1980	
Weight (kg/m)	2,9	3,6	4,5	6,2	9,5	13,4	15,5	
Yield Load, (kN)	<b>200</b>	<b>250</b>	<b>330</b>	<b>450</b>	<b>700</b>	<b>970</b>	<b>1200</b>	
Final Load, (kN)	<b>250</b>	<b>300</b>	<b>415</b>	<b>540</b>	<b>840</b>	<b>1160</b>	<b>1400</b>	
Standard steel: EN 10210-1		Standard length: 1m, 2m, 3m, 4m, 5m, 6m				Standard thread: Left		



Tip	Drilling diameter (mm)							
	Hardened Steel				Widia insert			
	R32	R38	R51	R76	R32	R38	R51	R76
 Triple-Blade	76	76	95 110	-	76	76	-	-
 Tetra-Blade	51 55 76	76 90 115	100 115	115 130 150	51	-	-	-
 Button	51 55 76	76 90 100	100   115 130   150 180   200	100   115 130   150 180   200	51 76	76 90 115 130	90 115 130	130
 Drop-Button	51 55 76	76 90 115	100   115 130   150 180   200	130   150 180   200	-	-	-	-

AVAILABLE ON REQUEST





# distrifor

**SARL DISRIFOR**

82, BIS CHEMIN DE LA PLAINE

31790 SAINT-JORY

FRANCE

Phone - +33 09 82 46 10 84

Fax - +33 09 82 29 32 48

Port - +33 06 30 11 77 29

[info@distrifor.com](mailto:info@distrifor.com)

[www.distrifor.com](http://www.distrifor.com)